

This exploded view diagram illustrates the assembly of a 2CES-4 engine. The components are numbered 1 through 92. The diagram shows the following parts and their assembly sequence:

- 1**: Base plate with mounting holes.
- 2**: Motor assembly with a fan and a mounting bracket.
- 3**: Main engine block with cooling fins.
- 4**: Piston and connecting rod assembly.
- 5**: Piston pin and connecting rod pin.
- 6**: Piston pin and connecting rod pin.
- 7**: Piston pin and connecting rod pin.
- 8**: Piston pin and connecting rod pin.
- 9**: Piston pin and connecting rod pin.
- 10**: Piston pin and connecting rod pin.
- 11**: Piston pin and connecting rod pin.
- 12**: Piston pin and connecting rod pin.
- 13**: Piston pin and connecting rod pin.
- 14**: Piston pin and connecting rod pin.
- 15**: Piston pin and connecting rod pin.
- 16**: Piston pin and connecting rod pin.
- 17**: Piston pin and connecting rod pin.
- 18**: Piston pin and connecting rod pin.
- 19**: Piston pin and connecting rod pin.
- 20**: Piston pin and connecting rod pin.
- 21**: Piston pin and connecting rod pin.
- 22**: Piston pin and connecting rod pin.
- 23**: Piston pin and connecting rod pin.
- 24**: Piston pin and connecting rod pin.
- 25**: Piston pin and connecting rod pin.
- 26**: Piston pin and connecting rod pin.
- 27**: Piston pin and connecting rod pin.
- 28**: Piston pin and connecting rod pin.
- 29**: Piston pin and connecting rod pin.
- 30**: Piston pin and connecting rod pin.
- 31**: Piston pin and connecting rod pin.
- 32**: Piston pin and connecting rod pin.
- 33**: Piston pin and connecting rod pin.
- 34**: Piston pin and connecting rod pin.
- 35**: Piston pin and connecting rod pin.
- 36**: Piston pin and connecting rod pin.
- 37**: Piston pin and connecting rod pin.
- 38**: Piston pin and connecting rod pin.
- 39**: Piston pin and connecting rod pin.
- 40**: Piston pin and connecting rod pin.
- 41**: Piston pin and connecting rod pin.
- 42**: Piston pin and connecting rod pin.
- 43**: Piston pin and connecting rod pin.
- 44**: Piston pin and connecting rod pin.
- 45**: Piston pin and connecting rod pin.
- 46**: Piston pin and connecting rod pin.
- 47**: Piston pin and connecting rod pin.
- 48**: Piston pin and connecting rod pin.
- 49**: Piston pin and connecting rod pin.
- 50**: Piston pin and connecting rod pin.
- 51**: Piston pin and connecting rod pin.
- 52**: Piston pin and connecting rod pin.
- 53**: Piston pin and connecting rod pin.
- 54**: Piston pin and connecting rod pin.
- 55**: Piston pin and connecting rod pin.
- 56**: Piston pin and connecting rod pin.
- 57**: Piston pin and connecting rod pin.
- 58**: Piston pin and connecting rod pin.
- 59**: Piston pin and connecting rod pin.
- 60**: Piston pin and connecting rod pin.
- 61**: Piston pin and connecting rod pin.
- 62**: Piston pin and connecting rod pin.
- 63**: Piston pin and connecting rod pin.
- 64**: Piston pin and connecting rod pin.
- 65**: Piston pin and connecting rod pin.
- 66**: Piston pin and connecting rod pin.
- 67**: Piston pin and connecting rod pin.
- 68**: Piston pin and connecting rod pin.
- 69**: Piston pin and connecting rod pin.
- 70**: Piston pin and connecting rod pin.
- 71**: Piston pin and connecting rod pin.
- 72**: Piston pin and connecting rod pin.
- 73**: Piston pin and connecting rod pin.
- 74**: Piston pin and connecting rod pin.
- 75**: Piston pin and connecting rod pin.
- 76**: Piston pin and connecting rod pin.
- 77**: Piston pin and connecting rod pin.
- 78**: Piston pin and connecting rod pin.
- 79**: Piston pin and connecting rod pin.
- 80**: Piston pin and connecting rod pin.
- 81**: Piston pin and connecting rod pin.
- 82**: Piston pin and connecting rod pin.
- 83**: Piston pin and connecting rod pin.
- 84**: Piston pin and connecting rod pin.
- 85**: Piston pin and connecting rod pin.
- 86**: Piston pin and connecting rod pin.
- 87**: Piston pin and connecting rod pin.
- 88**: Piston pin and connecting rod pin.
- 89**: Piston pin and connecting rod pin.
- 90**: Piston pin and connecting rod pin.
- 91**: Piston pin and connecting rod pin.
- 92**: Piston pin and connecting rod pin.